

3.

Mask hole

When repairing a hole larger than 3 mm, apply a foam mask around the hole on the back side. This will stop the glue from seeping through when applied.

If you cannot access back side of the panel, apply a foam mask around the hole on the front side. Be sure the foam doesn't stick to the glue. Be sure the foam doesn't stick to the glue.

4.

Glue surface & apply accelerator

Apply glue (smart bond) in thin layers to the surface of the hole. Use Accelerator to flash off after each layer.

Repeat this process until cavity is filled.